



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-205
Job Sheet 168069



Part No: D2565-205

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV E IPP: E 01.08.28 Added Powder coat, and added Inspetion Levels 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/11/17	11/11/17	0.00	0.00	Start up container		MCL
100	Brake NC	4 pcs	11/11/17	11/11/17	1.17	0.25	Brake NC 3		MCL
110	Small Fab	4 pcs	11/11/17	11/11/17	0.00	1.04	Small Fab		MCL-DAS
120	QC	4 pcs	11/11/17	11/11/17	0.00	0.00	QC5		38
130	Powdercoat	4 pcs	11/13/17	11/13/17	0.00	0.13	Powdercoat2		38
140	QC	4 pcs	11/13/17	11/13/17	0.00	0.00	QC3		38
150	Packaging	4 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3		38
160	QC21-SA	4 Ea	11/13/17	11/13/17	0.00	0.00	QC21		17/11/2017

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only) Deburr and polish

130 - START TIME: 3:00 FINISH TIME: 8:00 O.V.T. 4:00 M138014

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049 5000958	7	141	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:33 PM dart.lacelle.linda

DART
AEROSPACE
S009804

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Strut

PART NO: D2565-205

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/14/17

Job No: 168069